# **Clinical Study**

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# Pharmacokinetics of a New Fentanyl Tape with a Novel Delivery System of Transdermal Matrix Patches in Patients with Cancer Pain

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**Key Words** 

 $Cancer \cdot Fentanyl \cdot Pain \cdot Patch \cdot Pharmacokinetics$ 

## Abstract

**Objectives:** A novel delivery system for transdermal matrix patches of fentanyl has been developed. The new fentanyl tape consists of a backing layer, a drug-containing layer and a release liner that is originally made of rubber adhesive. This open-label prospective study investigated the pharmacokinetics and safety of the fentanyl tape in patients with cancer pain. *Methods:* The tape was applied to the patient's chest for 72 h, and serum samples were collected from 0 to 72 h. Fentanyl concentrations were determined using liquid chromatography with mass spectrometry. Pharmacokinetic parameters were calculated, and adverse events were evaluated according to the Common Terminology Criteria for Adverse Events (version 3.0). Results: Since 1 patient treated with 2.1 mg fentanyl was found to represent unique pharmacokinetic parameters by Shapiro-Wilk test, only 15 of the 16 study patients were investigated. Maximum serum concentrations (C<sub>max</sub>) and area under the curve (AUC)<sub>0-72</sub> at 2.1 and 4.2 mg were 0.26 and 0.35 ng/ml, and 11.58 and 15.95 ng  $\cdot$  h/ ml, respectively. The C<sub>max</sub> and AUC<sub>0-72</sub> tended to increase

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E-Mail karger@karger.com www.karger.com/ocl This is an Open Access article licensed under the terms of the Creative Commons Attribution-NonCommercial 3.0 Unported license (CC BY-NC) (www.karger.com/OA-license), applicable to the online version of the article only. Distribution permitted for non-commercial purposes only. with dosage from 2.1 to 4.2 mg. There were no grade 3 toxicities, and only grade 1 ALT and AST elevations were observed. **Conclusion:** The novel delivery system of fentanyl may be a very promising approach to manage cancer pain clinically. © 2013 S. Karger AG, Basel

## Introduction

Potent opioids such as morphine, hydromorphone, oxycodone, piritramide, pethidine or the members of the fentanyl group are the basis for step 3 of the WHO ladder in cancer pain treatment. The  $\mu$ -receptor agonist, fentanyl, possessing 100 times the potency of morphine [1, 2], is the most potent opioid routinely administered during cancer pain therapy, and fentanyl has been increasingly used since the early 1990s for treatment of cancer pain.

Due to its low molecular weight and high lipid solubility, fentanyl is suitable for transdermal delivery. Fentanyl is absorbed from the skin at a certain rate, and its serum concentrations are maintained in a steady state. Particularly in the outpatient setting, the development of a therapeutic system which is noninvasive and long lasting

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(usually 3 days) is highly appreciated. Fentanyl tapes are indicated in patients with moderate-to-severe, persistent cancer pain in need of opioid administration. There is a minimum effective concentration of fentanyl to be used in pain-controlling analgesia. However, adverse effects limit the usage of opioids [3].

In order to use fentanyl safely, adequately and without adverse events, it is important to investigate its pharmacokinetics. However, in Japanese cancer patients, there is no pharmacokinetic evidence for a detailed serum concentration profile of the fentanyl tape (transdermal matrix patches). In this open-label prospective study, we therefore investigated the pharmacokinetics and safety of the new fentanyl tape with a novel delivery system of transdermal matrix patches at dosages of 2.1 and 4.2 mg in patients with cancer pain.

#### **Patients and Methods**

#### Drugs

We developed a novel delivery system of fentanyl tapes given as transdermal matrix patches (patented). The new fentanyl tape consists of a backing layer, a drug-containing layer and a release liner, which is originally made of rubber adhesive. A novel delivery system of fentanyl using a rubber adhesive in a release liner was developed, and the rubber adhesive results in little irritability and good adhesion to the skin.

#### Study Protocol

This open-label, prospective study investigated the pharmacokinetics and safety of the fentanyl tape at dosages of 2.1 and 4.2 mg in patients with cancer pain. This study was performed in accordance with the Declaration of Helsinki (1964, amended in 2008) of the World Medical Association, and the study protocol was approved by the institutional review board of each participating institution. The main eligibility criteria included inpatients with cancer pain who were treated with opioids at a dosage of morphine equivalent to 10–134 mg/day. Inclusion criteria were age ≥20 years and ALT <100 IU/l, AST <100 IU/l, serum creatinine <2.0 mg/dl and body temperature <38.4°C.

After informed consent was obtained, oxycodone and morphine were switched to the fentanyl tape at doses of 2.1 or 4.2 mg, respectively, which was considered to be equivalent in efficacy. Oxycodone <30 mg or morphine <45 mg was switched to the 2.1-mg fentanyl tape, and oxycodone from 30 to 89 mg or morphine from 46 to 134 mg were switched to the 4.2-mg fentanyl tape. The tape was applied on the patient's chest for 72 h, and serum samples (2 ml each) were collected before dosing (0) and 8, 24, 32, 48, 56 and 72 h after application. In 3 patients treated with 2.1 mg, serum samples were also collected 80 and 96 h after application. Serum was separated by centrifugation and stored at -20°C until analysis.

Adverse events, including skin toxicity, occurring during the 96 h after application were assessed using the Common Terminology Criteria for Adverse Events (version 3.0).

#### Analytical Methods Pharmacokinetics

Fentanyl concentrations were determined using liquid chrotography with mass spectrometry. For serum fentanyl den-

matography with mass spectrometry. For serum fentanyl density measurements, bupivacaine was added as an internal standard to human serum, and serum samples were applied to solidphase extraction cartridge [OASIS MCX 1 cm<sup>3</sup> (30 mg)]. Then, samples were eluted, followed by washing and desiccation. Finally, they were analyzed with liquid chromatography tandemmass spectrometry detection. Inter- and intra-assay coefficients of variation were satisfactory (precision <15% and accuracy <15%).

Maximum peak concentrations ( $C_{max}$ ) and time to  $C_{max}$  ( $t_{max}$ ) of fentanyl were obtained directly from the serum concentrationtime data. The area under the serum concentration-time curve from 0 to the last measurable sampling point (AUC<sub>0-72</sub>) was calculated by the trapezoidal rule. The elimination rate constant (k) value was estimated by log-linear regression of the terminal serum concentration-time data. The elimination half-life ( $t_{1/2}$ ) was calculated from 72 to 96 h as follows:  $t_{1/2} = 0.693/k$ . All pharmacokinetic parameters are given as means and SD.

Relationships between Clinical Parameters and  $\rm C_{max}$  or  $\rm AUC_{0-72}$ 

Linear regression and correlation (Pearson's correlation) were analyzed between clinical parameters [age, body mass index (BMI), ALT, AST or serum creatinine] and  $C_{max}$  or AUC<sub>0-72</sub>.  $C_{max}$ , AUC<sub>0-72</sub> and  $t_{1/2}$  were compared between doses by t test.

## Results

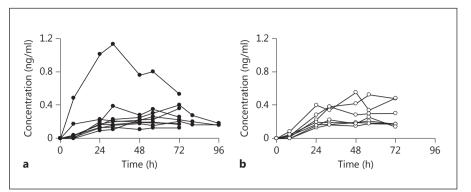
#### Patient Characteristics

Sixteen patients with cancer pain were enrolled in this study, and the demographic features of these patients are summarized in table 1. All the patients were males, and ranged in age from 56 to 81 years. Their heights and body weights were from 157.7 to 174.0 cm and from 46.7 to 72.0 kg, respectively, resulting in a mean BMI of 21.7 (range: 17.8–27.5) for the patients applied the 2.1-mg fentanyl tape and a mean BMI of 20.4 (range: 18.4–22.3) for those applied the 4.2-mg tape. Eight patients were in stage III and the remaining 8 patients in stage IV. Seven patients were diagnosed with lung cancer.

# *Pharmacokinetics of Fentanyl after Fentanyl Tape Application*

The individual serum concentration-time curves of fentanyl and pharmacokinetic parameters after application of the 2.1- or 4.2-mg fentanyl tape are shown in figures 1 and 2, and table 2. One patient treated with the 2.1-mg dose showed markedly increased serum fentanyl concentrations after fentanyl tape application. The null hypothesis of the Shapiro-Wilk test was performed on

Pharmacokinetics of a New Fentanyl Tape



**Fig. 1.** Individual serum fentanyl concentration profiles after a single application of a fentanyl tape at 2.1 (**a**) or 4.2 mg (**b**) in Japanese patients with cancer pain.

**Table 1.** Clinical and demographic characteristics of the study participants

Dose	2.1 mg	4.2 mg
Sex		
Male	10	6
Female	0	0
Age, years		
Mean	70	68
Range	56-81	58-74
Height, cm		
Mean	161.5	164.3
Range	157.7-165.2	158.4 - 174.0
Weight, kg		
Mean	56.4	55.3
Range	46.7-72.0	47.5-66.4
BMI		
Mean	21.7	20.4
Range	17.8 - 27.5	18.4-22.3
Cancer		
Tongue	0	1
Oropharyngeal	1	0
Hypopharyngeal	1	1
Stomach	0	1
Gallbladder	0	1
Lung	6	1
Bladder	1	0
Kidney	1	0
Thymoma	0	1
Stage		
III	2	6
IV	8	0

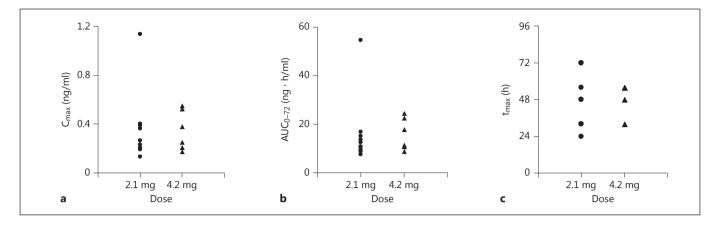
**Table 2.** Pharmacokinetic parameters of serum fentanyl, ALT and AST concentrations after a single application of a fentanyl tape (2.1 or 4.2 mg) in Japanese patients with cancer pain

No.	C <sub>max</sub> , ng/ml	t <sub>max</sub> , h	t <sub>1/2 (~96 h)</sub> , h	AUC <sub>0-72</sub> , ng•h/ml	Age, years	ALT, IU/l	AST, IU/l	sCr, mg/dl
Fentan	yl tape 2	2.1 mg						
1	1.135	32	NC	54.62	62	23	37	1.6
2	0.133	32	NC	7.42	56	19	18	0.8
3	0.200	48	NC	8.92	68	23	27	0.7
4	0.191	48	NC	10.37	73	31	30	1.3
5	0.402	72	21.9	15.03	73	7	18	1.3
6	0.207	72	87.0	9.26	76	12	7	0.8
7	0.362	72	NC	10.69	72	28	25	1.3
8	0.230	24	NC	13.46	81	31	16	1
9	0.263	56	49.1	12.39	62	15	28	0.7
10	0.387	32	NC	16.68	81	36	38	0.6
Mean <sup>1</sup>	0.264	51	52.7	11.6	71	22	23	0.9
$SD^1$	0.097	19	32.7	3.0	8	10	9	0.3
Fentan	yl tape 4	4.2 mg						
1	0.525	56	NC	22.56	71	21	21	0.7
2	0.381	32	NC	17.80	58	10	32	0.9
3	0.553	48	NC	24.44	74	14	12	1.0
4	0.210	56	NC	11.37	67	16	26	0.8
5	0.176	56	NC	8.71	68	14	17	1.5
6	0.254	56	NC	10.79	69	14	17	1.1
Mean	0.350	50.7	NC	15.95	67.8	15	21	1.0
SD	0.162	9.7	NC	6.62	5.4	3.6	7.2	0.3

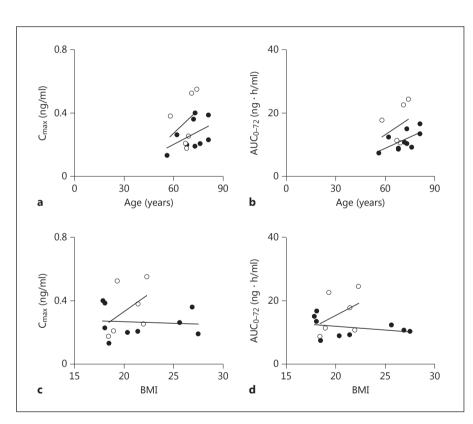
 $^{1}$  The mean and SD were calculated for No. 2–10.

 $C_{max}$  and AUC<sub>0-72</sub> of the patient. As a result, the p values of the parameters were p < 0.0003 and p < 0.0001, respectively, indicating an outlier. Therefore, mean pharmacokinetic parameters were calculated in the 15 patients, excluding the outlier.

After a single application of the fentanyl tape to the 15 patients, serum fentanyl concentrations gradually increased (fig. 1). Serum fentanyl concentrations remained constant during the 72-hour application and decreased after detachment of the tape.  $C_{max}$  and AUC<sub>0-72</sub> for the



**Fig. 2.** Pharmacokinetics parameters,  $C_{max}$  (**a**),  $AUC_{0-72}$  (**b**) and  $t_{max}$  (**c**) of serum fentanyl concentrations after a single application of a fentanyl tape (2.1 or 4.2 mg) in Japanese patients with cancer pain.



**Fig. 3.** Relationship between age  $(\mathbf{a}, \mathbf{b})$  or BMI  $(\mathbf{c}, \mathbf{d})$  and  $C_{max} (\mathbf{a}, \mathbf{c})$  or AUC<sub>0-72</sub>  $(\mathbf{b}, \mathbf{d})$  of serum fentanyl concentrations after a single application of a fentanyl tape at 2.1  $(\mathbf{O})$  and 4.2 mg  $(\mathbf{O})$  in Japanese patients with cancer pain.

2.1- and 4.2-mg tapes were 0.26 and 0.35 ng/ml, and 11.58 and 15.95 ng  $\cdot$  h/ml, respectively. The C<sub>max</sub> and AUC<sub>0-72</sub> tended to increase with the dosage from 2.1 to 4.2 mg, and t<sub>max</sub> was not significantly different (48.8 and 50.7 h, respectively; t test, p = 1.00). In 3 patients treated with 2.1 mg, the elimination half-life after detachment was calculated, resulting in a mean of 52.7 h.

Clinical Parameters and C<sub>max</sub> or AUC<sub>0-72</sub>

Regarding relationships between clinical parameters (age, ALT, AST or serum creatinine) and  $C_{max}$  or AUC<sub>0-72</sub>, coefficients of correlation were low (<0.6) except for age (table 3). The patients ranged in age from 56 to 81 years. At the dose of 2.1 mg, a modest correlation between age and AUC<sub>0-72</sub> was observed (r = 0.62; fig. 3).

Pharmacokinetics of a New Fentanyl Tape

**Table 3.** Relationships between clinical parameters (age, ALT, AST, serum creatinine or BMI) and  $C_{max}$  or AUC<sub>0-72</sub> after a single application of a fentanyl tape at 2.1 or 4.2 mg in Japanese patients with cancer pain

	R	R <sup>2</sup>	р
2.1 mg			
Age	0.48	0.23	0.19
ALT	0.02	0.0006	0.95
AST	0.38	0.11	0.38
Serum creatinine	0.25	0.07	0.51
BMI	0.08	0.006	0.84
Age	0.62	0.39	0.07
ALT	0.20	0.04	0.61
AST	0.39	0.15	0.30
Serum creatinine	0.03	0.001	0.94
BMI	0.30	0.09	0.43
4.2 mg			
Age	0.34	0.11	0.52
ALT	0.28	0.08	0.59
AST	0.19	0.04	0.72
Serum creatinine	0.54	0.29	0.27
BMI	0.46	0.21	0.36
Age	0.29	0.08	0.38
ALT	0.25	0.06	0.63
AST	0.12	0.02	0.82
Serum creatinine	0.58	0.33	0.23
BMI	0.43	0.18	0.40
	ALT AST Serum creatinine BMI Age ALT AST Serum creatinine BMI 4.2 mg Age ALT AST Serum creatinine BMI Age ALT AST Serum creatinine	2.1 mg         Age       0.48         ALT       0.02         AST       0.38         Serum creatinine       0.25         BMI       0.08         Age       0.62         ALT       0.20         AST       0.39         Serum creatinine       0.03         BMI       0.30         64.2 mg       0.34         Age       0.34         ALT       0.28         AST       0.19         Serum creatinine       0.54         BMI       0.46         Age       0.29         ALT       0.25         AST       0.19         Serum creatinine       0.54         BMI       0.46         Age       0.29         ALT       0.25         AST       0.12         Serum creatinine       0.58	2.1 mg         Age       0.48       0.23         ALT       0.02       0.0006         AST       0.38       0.11         Serum creatinine       0.25       0.07         BMI       0.08       0.006         Age       0.62       0.39         ALT       0.20       0.04         AST       0.39       0.15         Serum creatinine       0.03       0.001         BMI       0.30       0.09         4.2 mg       Age       0.34       0.11         ALT       0.28       0.08         AST       0.19       0.04         Serum creatinine       0.54       0.29         BMI       0.46       0.21         Age       0.29       0.08         ALT       0.25       0.06         AST       0.12       0.02

# Safety

Adverse drug reactions and adverse events after a single application of a fentanyl tape in Japanese patients with cancer pain are shown in table 4. There was no grade 3 toxicity, and only grade 1 ALT and AST elevations occurred in 1 patient treated with 2.1 mg. Skin toxicity, such as eruption, was not observed in any patient.

## Discussion

Acrylic adhesives, which are made of 2-ethylhexyl acrylate-vinyl ingredients, are widely used as fentanyl tapes now. A novel delivery system of fentanyl using a rubber adhesive in a release liner was developed, and the rubber adhesive has little irritability and good adhesion to the skin. In this study, this novel delivery system was investigated regarding its pharmacokinetic and safety profiles in Japanese patients with cancer pain.

We investigated the pharmacokinetics of fentanyl tapes containing fentanyl at dosages of 2.1 or 4.2 mg. The

**Table 4.** Adverse drug reactions and adverse events after a single application of a fentanyl tape in Japanese patients with cancer pain

Events	2.1 mg (n = 10)		4.2 mg (n = 6)	0
	n	%	n	%
Adverse drug reactions				
ALT↑	1	10	0	0
AST †	1	10	0	0
Adverse events				
Abdominal discomfort	1	30	0	0
ALT↑	3	30	0	0
AST 1	3	10	1	16.7
Blood albumin ↓	1	20	2	33.3
Blood calcium ↓	2	0	0	0
Blood creatinine ↑	0	0	1	16.7
Blood potassium ↓	0	10	1	16.7
Blood sodium ↓	1	10	2	33.3
Hematocrit ↓	1	10	0	0
Hemoglobin ↓	4	40	2	33.3
Lymphocyte count ↓	1	10	2	33.3
Neutrophil count ↓	1	10	1	16.7
Platelet count ↓	1	10	0	0
RBC count ↓	1	10	0	0
WBC count ↓	1	10	1	16.7
WBC count ↑	1	10	1	16.7
Protein urine present	2	20	0	0
Appetite ↓	1	10	0	0
Hiccups	1	10	0	0

n = Number of subjects; % = incidence in percent; RBC = red blood cell; WBC = white blood cell. Medical Dictionary for Regulatory Activities/Japanese translation (version 12.1).

serum concentrations of fentanyl were sufficiently maintained for 72 h in the patients. In 15 of the 16 patients enrolled, C<sub>max</sub> and AUC<sub>0-72</sub> increased with dosage from 2.1 to 4.2 mg, although  $t_{max}$  was constant at either dose. In terms of clinical parameters and C<sub>max</sub> or AUC<sub>0-72</sub>, only a modest correlation (r = 0.62) was observed between age and AUC<sub>0-72</sub> in serum fentanyl concentrations after a single application of the 2.1-mg fentanyl tape in Japanese patients with cancer pain. There may be reduced clearance of fentanyl and a prolonged half-life in elderly patients, resulting in increased  $AUC_{0-72}$ . According to the information of the package inserts of the Durotep MT® patch used with acrylic adhesive [4], both C<sub>max</sub> and AUC were increased 1.1 times, and elimination half-life was prolonged 1.4 times in elderly healthy subjects, and the increases in the values were relatively small.

o skin toxre no grade elevations n these recceptable. of fentanyl anagement and safety dy. na Co., Ltd., armaceutical

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As fentanyl is metabolized to inactive metabolites mainly by CYP3A4 [4] in the liver [5], hepatic diseases might influence its elimination process in the serum. Data from other studies on fentanyl suggest that pharmacokinetic parameters ( $C_{max}$  and AUC) were increased in patients with hepatic impairment [6]. However, there was no significant correlation between ALT or AST and  $C_{max}$  or AUC<sub>0-72</sub> in this study. One explanation might be the entry criteria requiring ALT and AST <100 IU/l. In a previous report, renal insufficiency had no significant effect on pharmacokinetic properties after a bolus administration of fentanyl [7]. In patients with serum creatinine <1.6 mg/dl, there was no significant correlation between serum creatinine and  $C_{max}$  or AUC<sub>0-72</sub> in this study.

The Shapiro-Wilk test indicated one outlier in  $C_{max}$ and AUC<sub>0-72</sub>. This patient showed markedly increased serum fentanyl concentrations compared to the other patients after application of the 2.1-mg fentanyl tape. We investigated the patient's characteristics and searched for causes. Temperature-dependent increases in the release of fentanyl from the matrix fentanyl tape are known [8]. However, this patient showed no elevated body temperature. On the day fentanyl was applied, he stayed in a room with temperature of 25°C and was not under daylight. His ALT and AST were 23 and 37 IU/l, respectively. Meanwhile, this patient was co-administered with 150 mg erlotinib, which was metabolized by CYP3A4. The K<sub>i</sub> of erlotinib for CYP3A4 is about  $10 \mu mol/l (4.3 \mu g/ml) [9]$ , and  $C_{max}$  of erlotinib is about 1–2.5  $\mu g/ml$  at the 150-mg dose. Therefore, erlotinib might have affected fentanyl metabolism.

We did not encounter any notable problems concerning the safety of fentanyl tapes at 2.1 and 4.2 mg after a single application. In this study, there were no skin toxicities with this new rubber adhesive. There were no grade 3 toxicities, and only grade 1 ALT and AST elevations were noted in 1 patient receiving 2.1 mg. From these results, adverse reactions are considered to be acceptable.

In conclusion, the novel delivery system of fentanyl might be very promising for clinical pain management based on the results of our pharmacokinetic and safety investigations.

#### Acknowledgment

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#### **Disclosure Statement**

The authors declare that there is no conflict of interest.

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